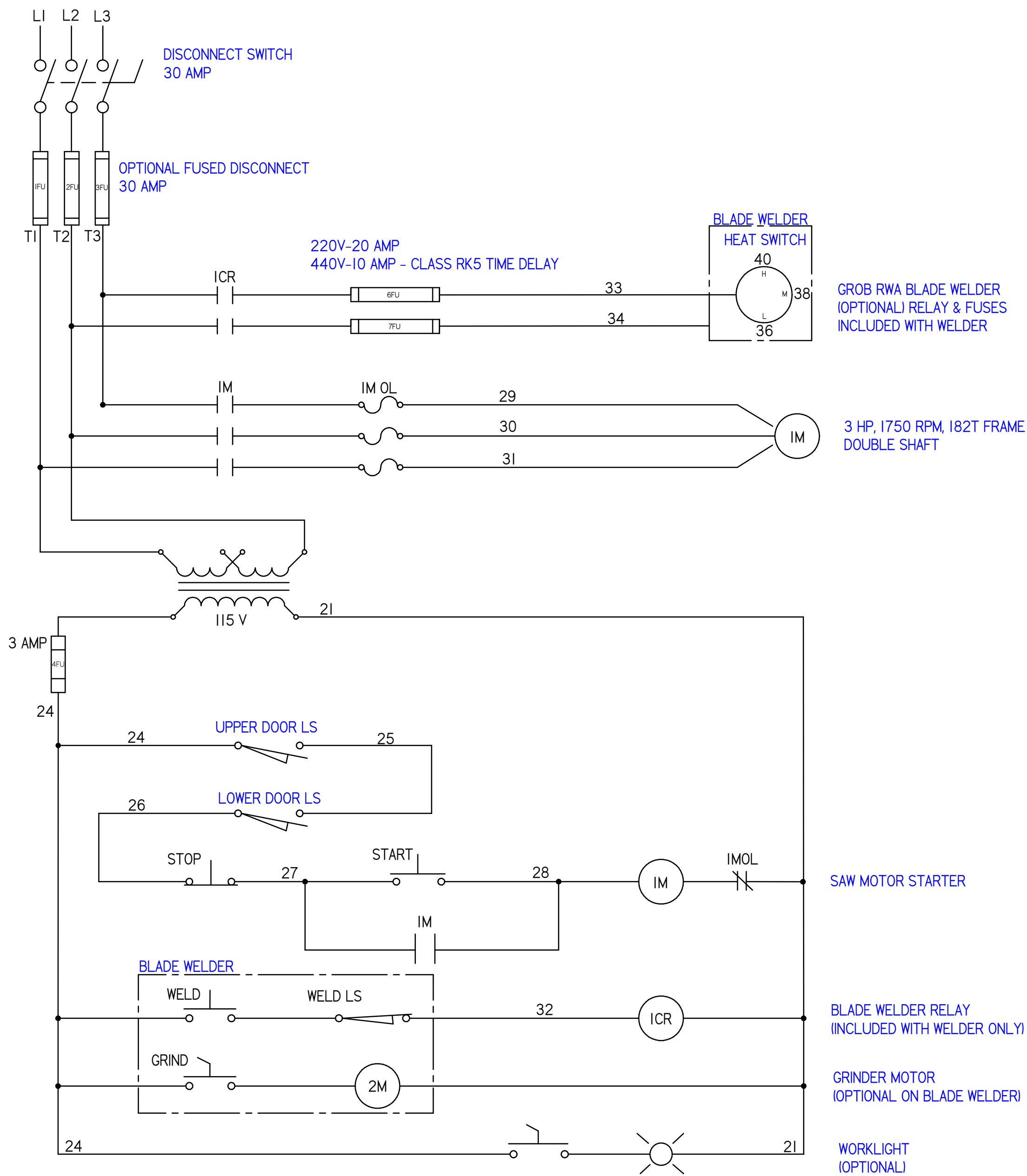
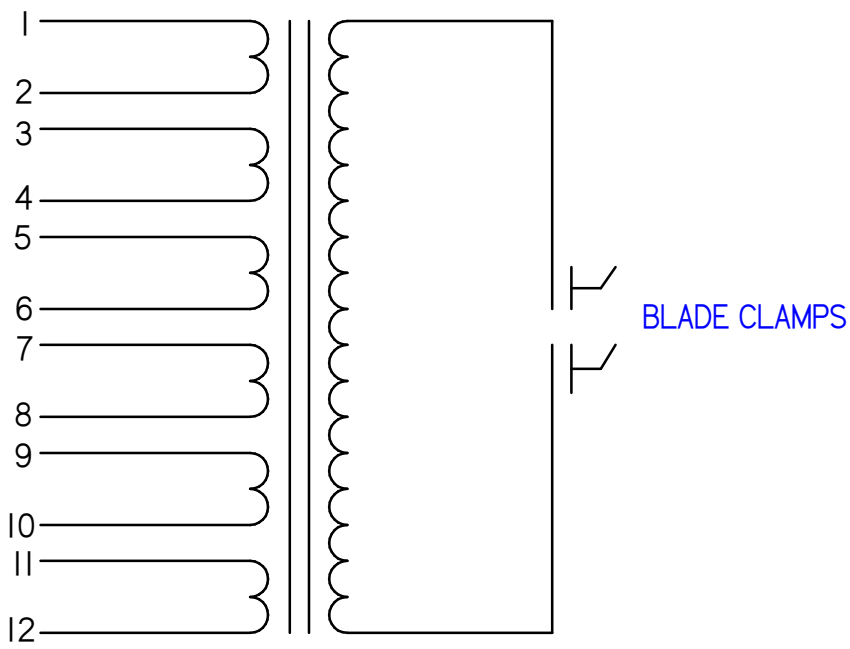


208/220/440/3Ph/60Cy



WELDER TRANSFORMER



WELDER TRANSFORMER TERMINAL CONNECTIONS

440 VOLT

32	32
33	33
34	1
35	2,3
36	4,5,36
37	6,7
38	8,9,38
39	10,11
40	12,40

220 VOLT

32	32
33	33
34	1,3
35	2,4
36	5,7,36
37	6,8
38	9,11,38
39	
40	10,12,40

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S

GROB INC.

GRAFTON, WIS.

SCHEMATIC WIRING DIAGRAM 208/220/440 VOLT
FOR 4V SERIES BAND SAW

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. SV DATE 1-14-08	TR. SCALE	CH. O.K.	DWG. NO. 18410-C-1
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