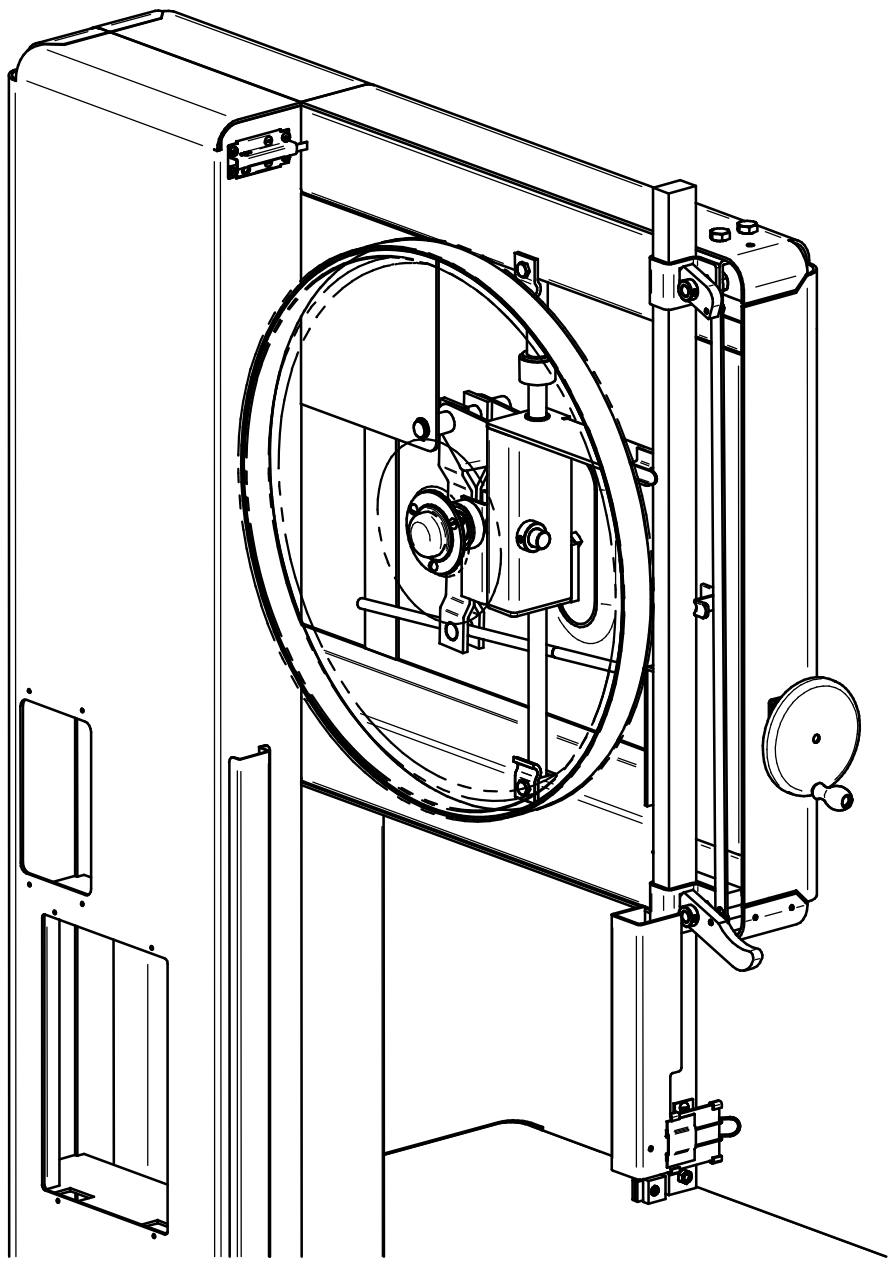


Item Number	Document Number	Title	Quantity	Item Number	Document Number	Title	Quantity
1	I8285-A	Door Limit Switch Assy.	2	33	I8289-A	Tension Spring Clamp Plate	1
2	24000-D	Frame Assembly	1	34	S-1135-A	Compression Spring	1
3	5100-75	External Retaining Ring	2	35	S-1084-A	Compression Spring Cup	2
4	24003-A	Tension Lever Pivot Pin	1	36	S-1102-A	Handwheel Shaft Bearing	1
5	I8158-B	Channel	1	37	S-1053-A	Coupling	1
6	I8173-A	Link Pin	1	38	I8358-A	Pin for S-1053	2
7	I8301-A	Tension Brkt Bar Clamp	3	39	I8163-A	Tension Bracket Link Pin	1
8	24008-A	Rubber Bumper Spacer	1	40	24018-A	Saw Band Tension Screw	1
9	I5243-A	Washer	1	41	24006-B	Tension Lever	1
10	S-1143-A	Rubber Bumper	1	42	S-1090-A	Tension Screw Nut	1
11	24002-A	Tension Bracket Bar	1	43	S-1361-A	Rubber Tire for 4V-24	1
12	24020-C	Tension Bracket Weldment	1	44	S-1353-I-C	Upper Saw Pulley	1
13	S-1017-A	Guide Bar Block	2	45	6205-2RS	Bearing	1
14	I8214-A	Guide Bar Clamp Pin	2	46	GS-2147-A	Bearing Spacer	1
15	I8232-A	1/2" Set Collar	2	47	6205-2RSNR	Bearing	1
16	S-1023-A	Guide Bar Upper Clamp	1	48	S-1152-A	Bearing Cover	1
17	GS-2222-A	Lower Clamp Link Spacer	1	49	GS-2367-A	Gasket	1
18	S-1077-A	Clamp Spring	2	50	I8141-C-12	Upper Saw Band Guard	1
19	24022-A	Guide Bar Clamp Link	1	51	S-1276-A	Saw Band Oiler Assembly	1
20	S-1096-A	Tension Bracket Slide	1	52	S-1151-A	3/8" - 1/2" Single Piece Saw Guide	1
21	24016-A	Upper Guide Bar	1	53	S-1071-A	1/8"-1/2" S-1124 5/8"-1"	1
22	I8348-A	3/4" Set Collar	1	54	S-547-A	Guide Holder Clamp Stud	1
23		Shim Washer	1	55	GS-2250-A	Guard Spring Clip	1
24	S-1296-B	Pulley Pivot Channel Assy.	1	56	GS-2249-B	Saw Band Guard Nest	1
25	I8177-B	Tension Screw Support Brkt.	1	57	I8169-A	Guide Bar Bracket	2
26	I8176-A	Saw Band Tension Indicator	1	58	I8185-A	Clamp Block	2
27	I8391-A	Tension Crank Handwheel	1	59	1/2-13 x 4"	Square Head Bolt	1
28	FF-707-5	Oilite Flanged Bushing	1	60	I8159-A	Tension Link	1
29	S-1167-A	Washer	1	61	24009-A	1 1/8" Spacer	1
30	R5498	NICE Bearing	1	62	I8161-A	1 1/4" Spacer	1
31	S-1022-A	Guide Bar Lower Clamp	1	63	I8324-A	Bearing Spacer	1
32	I8170-A	Guide Bar Tension Spring	1	64	GS-2222-I-A	Upper Clamp Link Spacer	1

Ref. 24010-C Parts List Drawing  
24011-C Column Door



Item #52 Single Piece Hard Aluminum Bronze Saw Guide Shown. Carbide Also Available.  
See Guide Sheet for Other Listings.  
Item #53 Single Piece Guide Holder Shown. See Holder Sheet for Other Listings.

Redrawn 2-12-08 with Bearing Updates.

DRN	KS	TR.	CH	Rev 2	DWG. NO.
DATE	10-24-01	SCALE	3/8	G.K.	24023-D