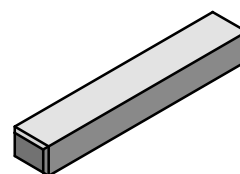
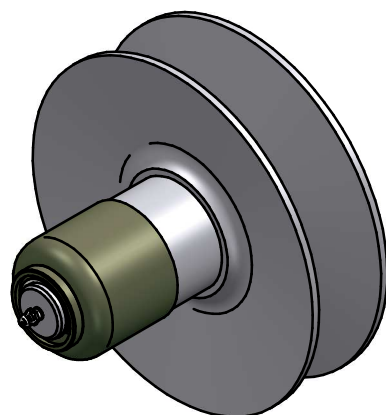
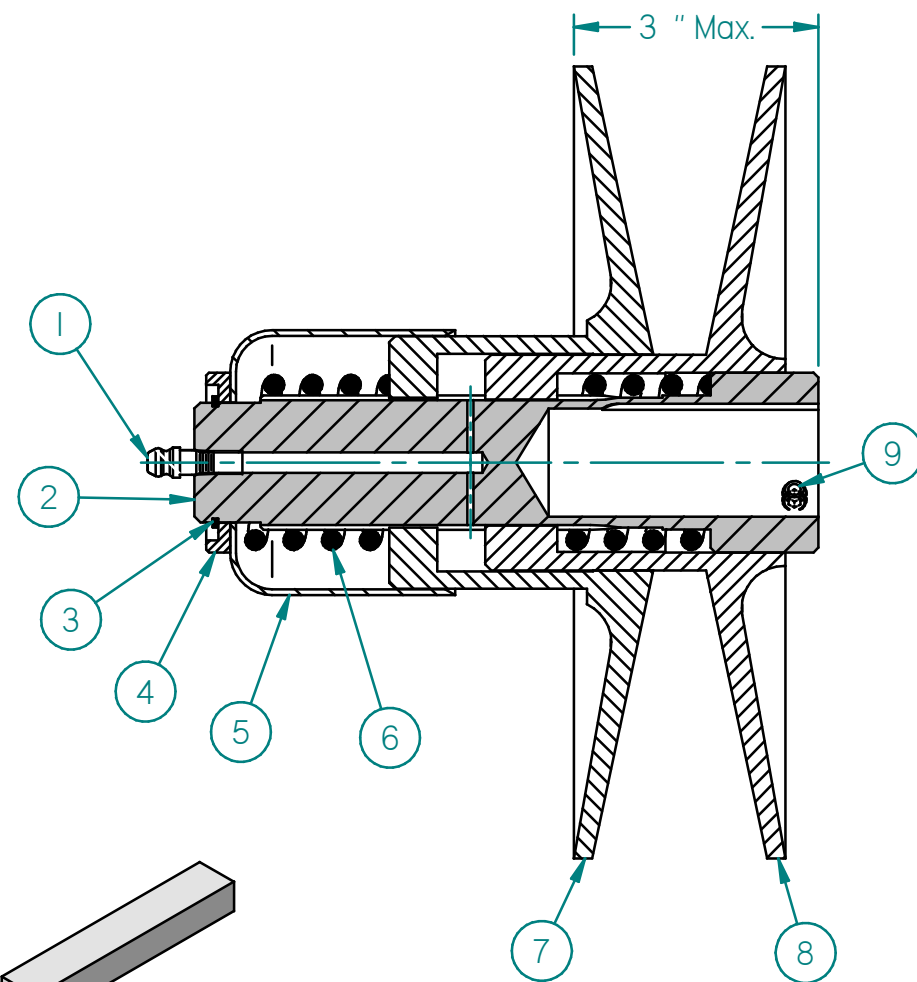


18246-A

Item Number	Document Number	Title	Quantity
1	#1652-B	Alemite Grease Fitting	1
2	18241-A	Vari-Drive Shaft	1
3	5100-125	External Retaining Ring	1
4	18242-A	Vari-Drive Retainer	1
5	18243-A	Vari-Drive Cup Shield	1
6	18252-A	Spring	2
7	18239-B	Vari-Drive Sheave, Front	1
8	18240-B	Vari-Drive Sheave, Rear	1
9	1/4-20 x 1/4	Set Screw-Cup pt. with Thread Lock	2



I8351-A Key

First Used On	
Model	Serial No.
4V-18	1160
4V-24	638
4V-36	1061

**GROB INC.****GRAFTON, WIS.**

Vari-Drive Pulley Assembly  
for 4V Band Saws

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-29-01	SCALE 1:2	O.K. Rev 1	18246-A