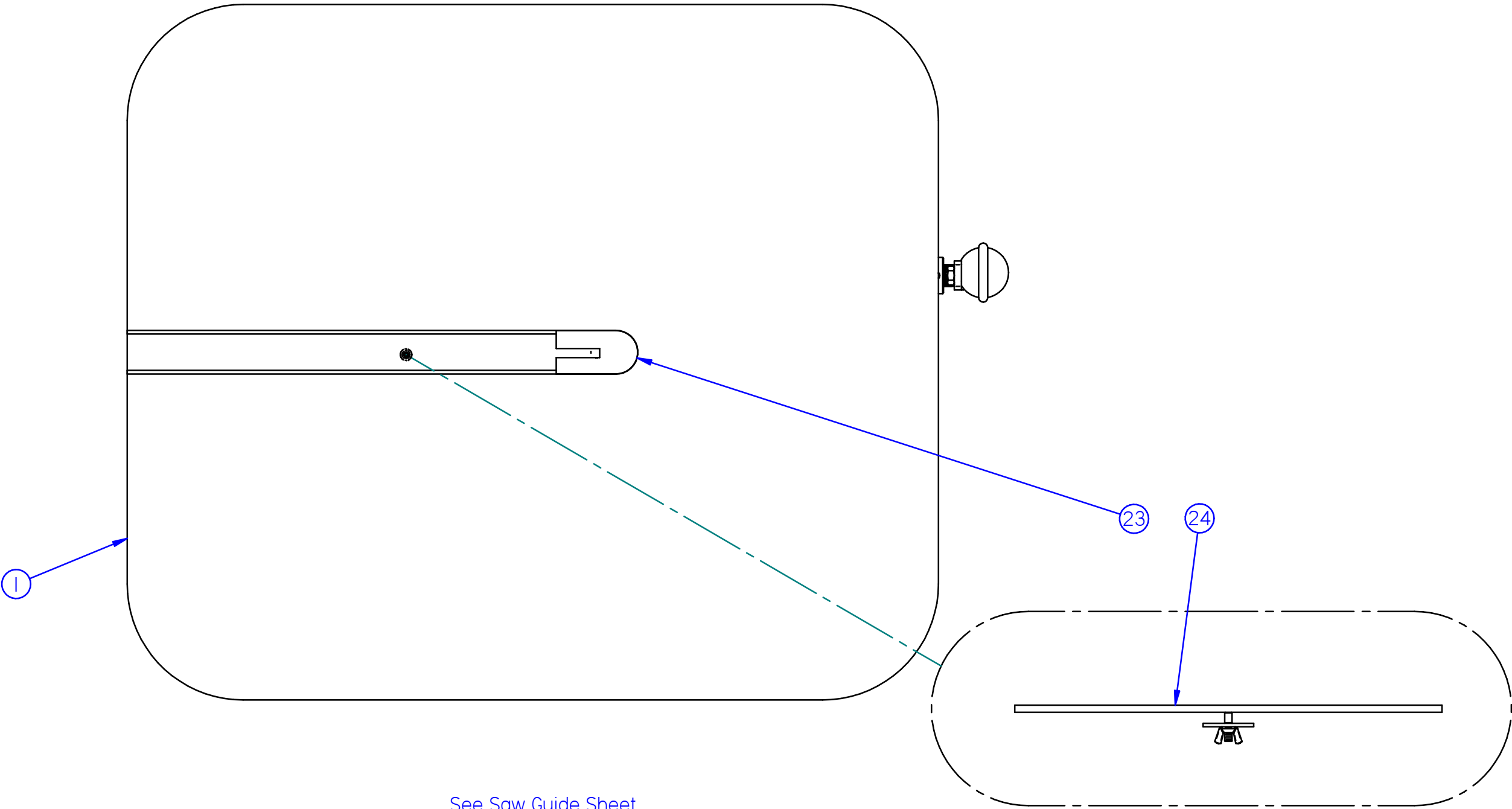
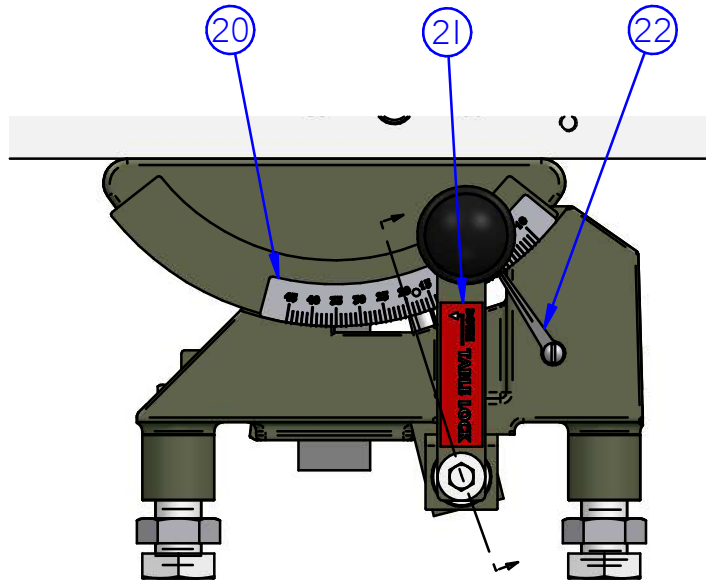
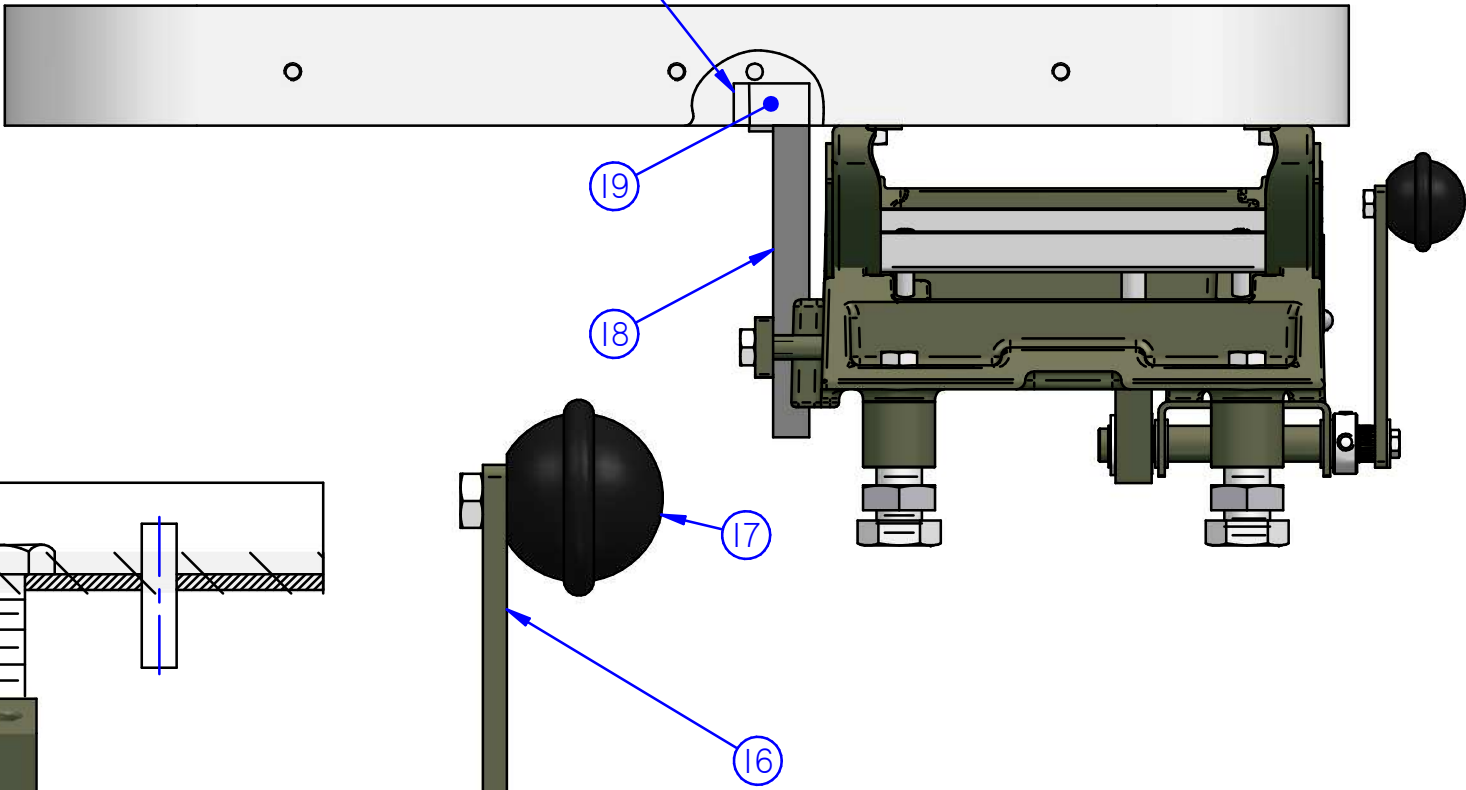
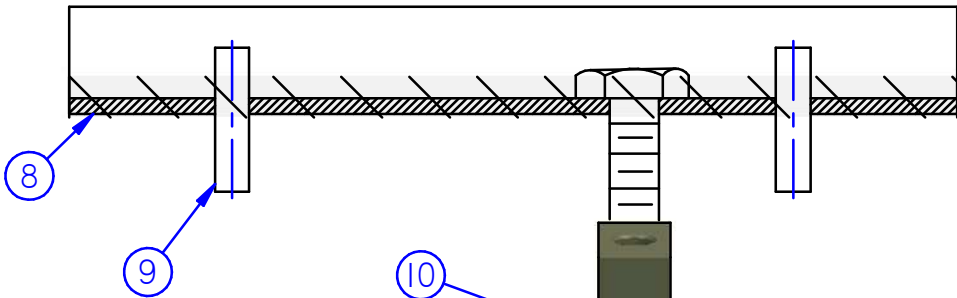
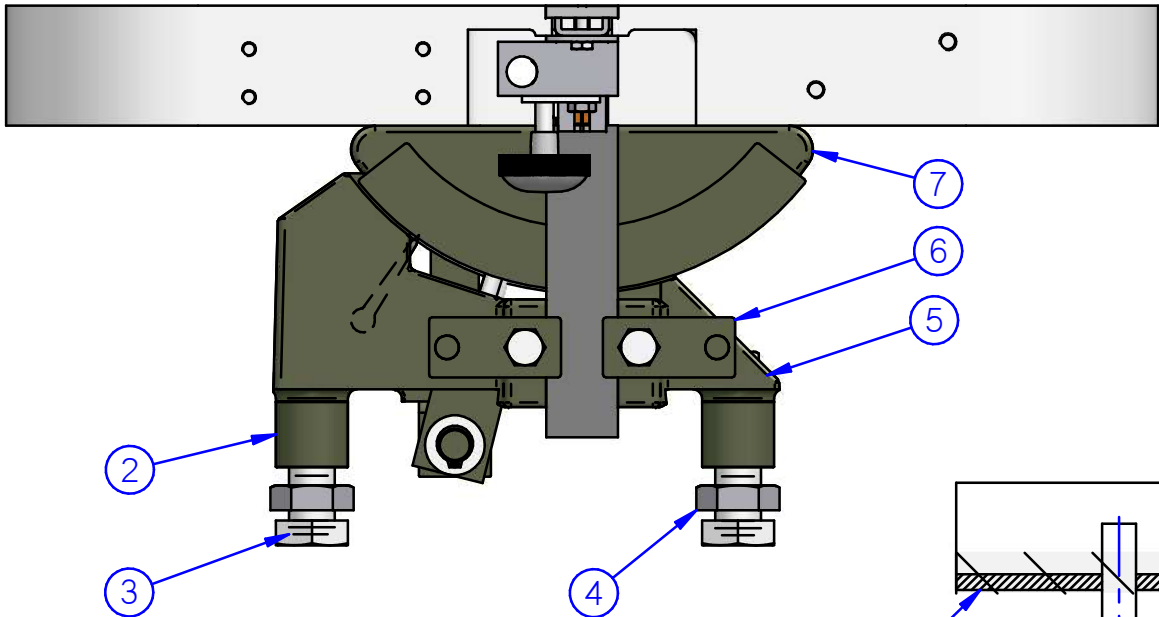


Item No.	Part No.	Description	Quantity
1	18219-C	Table	1
2	18165-A	Support Boss Sleeve	4
3	18164-A	Table Support Stud	4
4	18286-A	Table Support Stud Nut	8
5	18277-C	Table Trunnion Support	1
6	18108-A	Lower Guide Bar Clamp	2
7	18279-A	Table Trunnion	2
8	18278-A	Table Trunnion Clamp Channel	1
9	3/8 x 2 Pin	Slotted Spring Pin	2
10	18282-A	Table Tilt Clamp Block	1
11	5100-68	External Retaining Ring	1
12	5/8 x 1 1/4	Flat Washer	2
13	18283-A	Table Tilt Clamp	1
14	18281-A	Table Tilt Clamp Bracket	1
15	18348-A	3/4" Set Collar	1
16	18061-A	Table Clamp Lever	1
17	18385-A	M-80A Knob with 3/8-24 Tap	1



See Saw Guide Sheet
for Optional Guides



Item No.	Part No.	Description	Quantity
18	18100-A	Lower Guide Bar	1
19	18095-A	1/8-1/2 Lower Single Pc. Guide Holder	1
20	18053-A	Table Tilt Indicator	1
21	18212-A	Table Lock Decal	1
22	S-1163-A	Table Tilt Pointer	1
23	18146-A	Rear Table Filler Plate	1
24	18145-1-A	Standard Table Filler Plate Assembly	1

First Used on Serial Number			
4V-18	4V-24	4V-36	4V-60
2511, 2537-2542, 2550, 2556, to ...	1117-1118, 1174 to...	1267 to...	226 to...

Table Tilt: 45° Down Right
5° Down Left

GROB INC.

GRAFTON, WIS.

Table Assembly
for 4V Band Saws

DRN.	KS	TR.	CH.	DWG. NO.
DATE	9-12-01	SCALE	O.K. Rev I	18284-C

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT