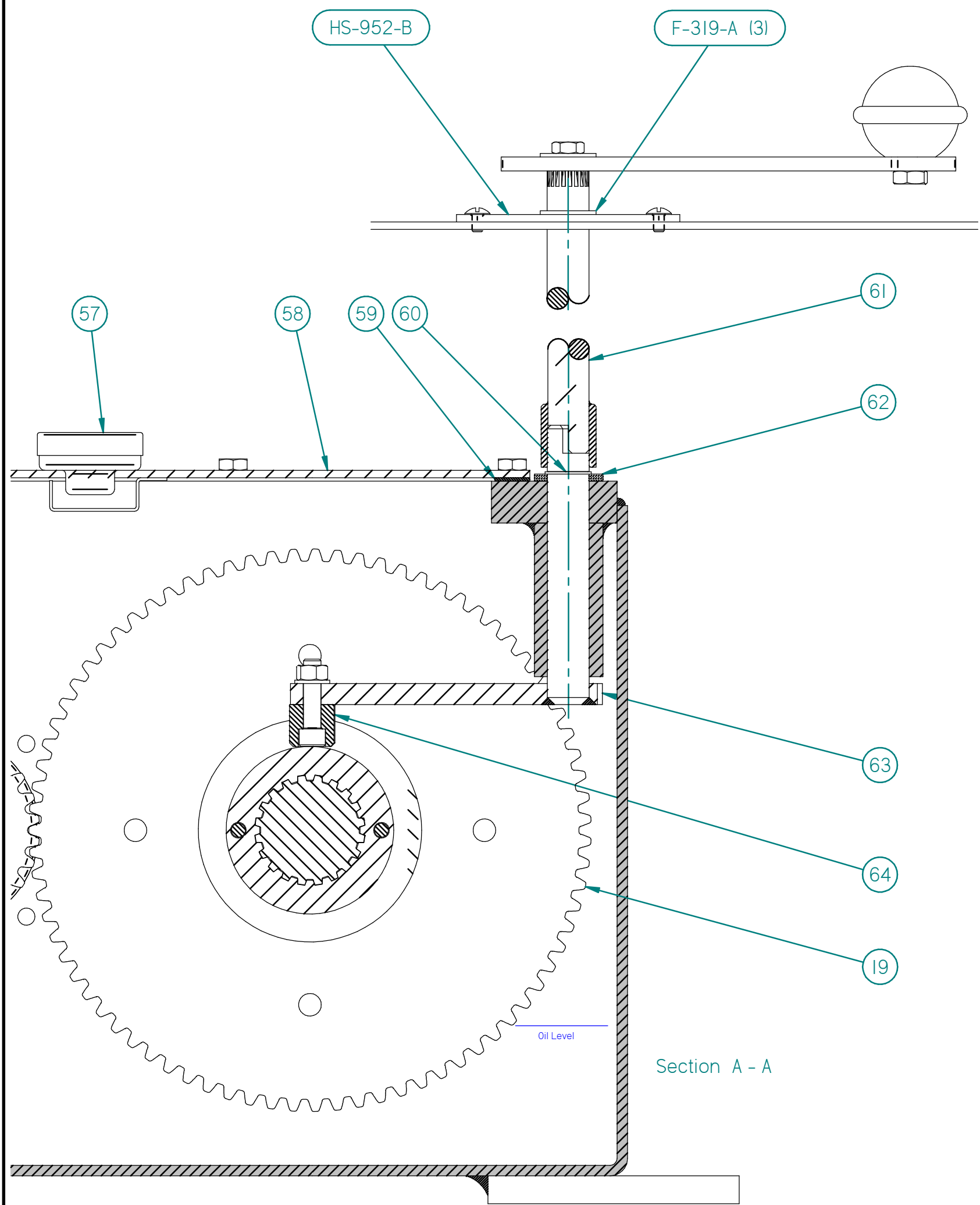
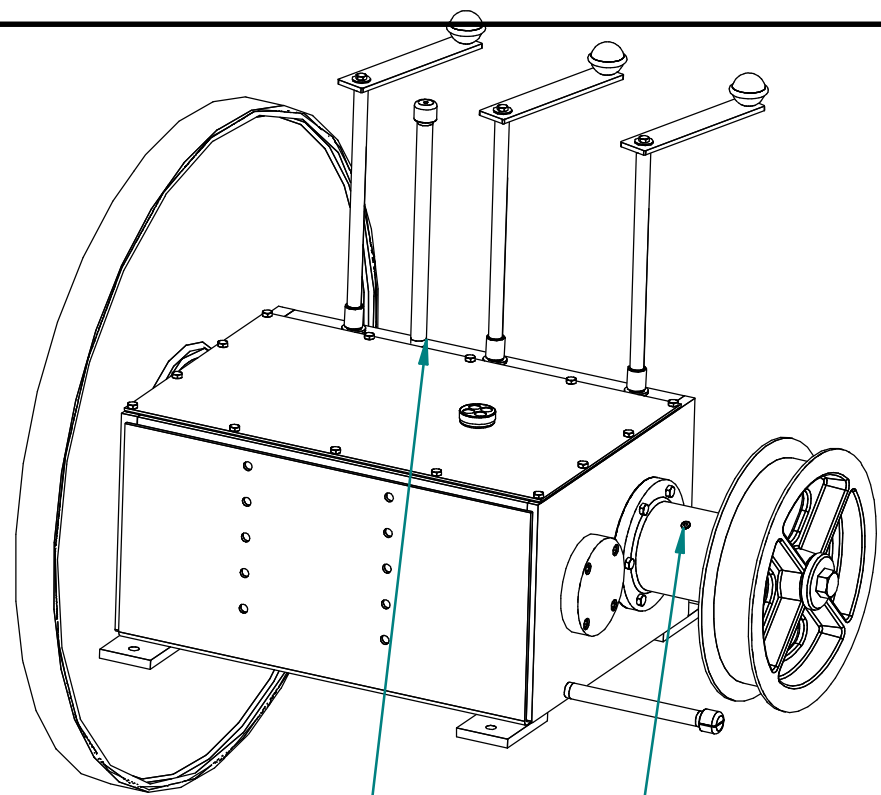
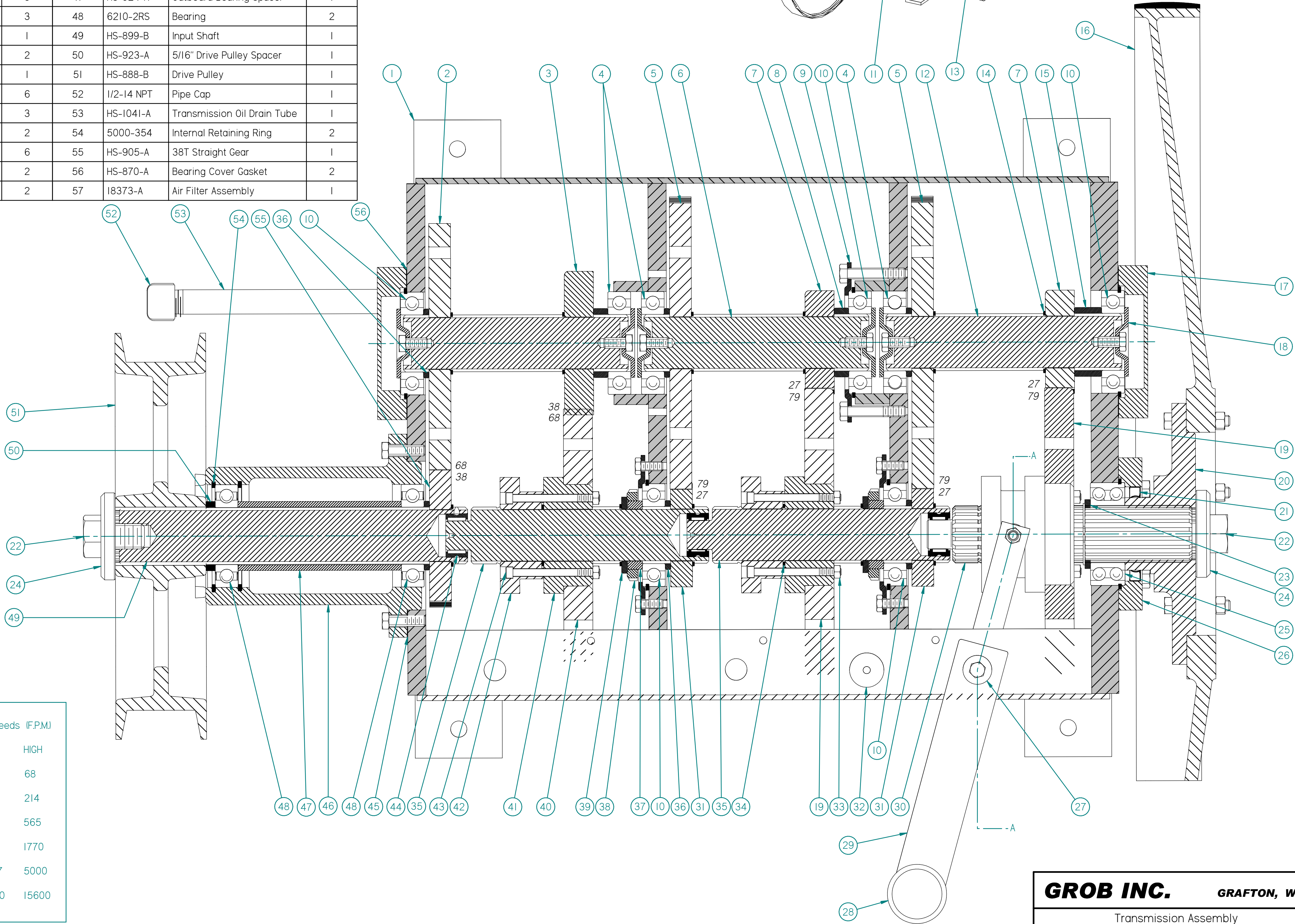


Item Number	Document Number	Title	Quantity	Item Number	Document Number	Title	Quantity	Item Number	Document Number	Title	Quantity	Item Number	Document Number	Title	Quantity
1	HS-895-D	Transmission Case	1	20	HS-825-A	Saw Pulley Hub	1	39	HS-915-A	Bearing Lock Retainer	2	58	HS-920-A	Transmission Cover	1
2	HS-907-A	68T Gear	1	21	471271	National Oil Seal	1	40	HS-906-A	68T Shifting Gear	1	59	HS-986-A	Gasket	1
3	HS-904-A	38T Shifting Gear	1	22	7/8-9 x 1 1/2	Hex Bolt	2	41	HS-912-A	Shifting Gear Hub	3	60	5100-75	External Retaining Ring	3
4	6210	Bearing	3	23	15323-A	Bearing Spacer	1	42	HS-911-A	Outer Shift Ring	3	61	HS-927-A	Shifting Shaft	3
5	HS-909-A	79T Gear	2	24	HS-958-A	Pulley Clamp Washer	2	43	1/4-20 x 3	Socket Head Cap Screw	6	62	15243-A	Washer	3
6	HS-900-A	1st & 2nd Reduction Shaft	2	25	5210-NR	Bearing	1	44	SJ7193	Torrington Roller Bearing	3	63	HS-922-A	Shifting Pivot Assembly	3
7	HS-902-A	27T Shifting Gear	2	26	HS-917-A	Saw Pulley Bearing Clamp	1	45	HS-947-A	Bearing Housing Gasket	1	64	18029-A	Inside Shift Knob	3
8	HS-925-A	1/2" Gear Spacer	2	27	18124-A	Clamp Washer	3	46	HS-946-C	Outboard Bearing Housing	1				
9	HS-918-A	Bearing Clamp	3	28	18385-A	M-80A Knob with 3/8-24 Tap	3	47	HS-924-A	Outboard Bearing Spacer	1				
10	6210-NR	Bearing	5	29	HS-928-A	Shift Lever	3	48	6210-2RS	Bearing	2				
11	HS-1038-A	Oil Dip Stick Tube	1	30	HS-897-B	Saw Pulley Shaft	1	49	HS-899-B	Input Shaft	1				
12	HS-901-A	Third Reduction Shaft	1	31	HS-903-A	27T Straight Gear	2	50	HS-923-A	5/16" Drive Pulley Spacer	1				
13	1/4-18 NPT	Pipe Plug	1	32	HS-929-A	Oil Dip Stick	1	51	HS-888-B	Drive Pulley	1				
14	5100-196	External Retaining Ring	12	33	1/4-20	Hex Nut	6	52	1/2-14 NPT	Pipe Cap	1				
15	HS-910-A	15/16" Gear Spacer	1	34	HS-919-A	1 1/8 Grob Shift Ring	3	53	HS-1041-A	Transmission Oil Drain Tube	1				
16	HS-291-I-C	Saw Pulley	1	35	HS-898-B	Idler Shaft	2	54	5000-354	Internal Retaining Ring	2				
17	HS-343-B	Bearing Cap	2	36	HS-288-A	Spacer - Inter. Shaft	6	55	HS-905-A	38T Straight Gear	1				
18	HS-916-A	Cup Washer	6	37	HS-914-A	Bearing Lock Screw	2	56	HS-870-A	Bearing Cover Gasket	2				
19	HS-908-A	79T Shifting Gear	2	38	N-12	Bearing Locknut	2	57	18373-A	Air Filter Assembly	1				



Saw Speeds (F.P.M.)		
	LOW	HIGH
1	23	68
2	71	214
3	188	565
4	590	1770
5	1667	5000
6	5200	15600



GROB INC.
GRAFTON, WIS.

Transmission Assembly
for 6V-36 Band Saw

DRN	KS	TR.		CH.		DRWG. NO.	
DATE	12-20-01	SCALE	1:2	O.K.	Rev 1		HS-930-D